

CIGARETTE SPECIFICATION

STOCKTON STREET
MERIT ULTRA LIGHTS 83MM REGULAR FTB - IRAN TAR/NICOTINE
BRAND CODE-1800 (IRN)

EFFECTIVE DATE: 12/11/92
IRAN

APPLIES TO EXPORT FORMULAS: 36

CIGARETTE LENGTH	: 83.0	MM	ISO TAR	: 4.0 MG/CIGT	3.5 - 4.4
TOBACCO ROD CIRCUM.	: 24.80	MM			
TOBACCO ROD LENGTH	: 56.0	MM			
FILTER LENGTH	: 27.0	MM	NICOTINE	: .40 MG/CIGT	.34 - .46
TIPPING LENGTH	: 32.000	MM			
TOTAL R.T.D.	: 4.20	IN. H2O			
DILUTION TARGET	: 63.0 +/-	5.0 %			

TIPPING PAPER : 64MM X 3500M CK/WHIT SGL PPT KC 236M2 12-078-B LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY L8107 PVA 62-085-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 16CU/2.6%/100% FLAX 10-777-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TIPPING PAPER PRESSURE DROP CHANGED FROM 0.60CM
: (12-078-A) USE UP AND REPLACE WITH 0.40CM
: (12-078-B) TO 12-078-B @ 0.40CM ONLY. NO WEIGHT
: CHANGE. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 12/11/92

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APPROVED BY: E. L. Watts g08

SUPERCEDES SPECIFICATION DATED: 11/12/92

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